

CLAIMS

1. (Currently amended) A tile cutting attachment for cutting holes in tiles of a hard composition, with a shaft (1) and a tip (2) for engaging the workpiece, the tip is provided with 6 cutting edges and each edge is provided with a clearance angle (c) approx $10^{\circ} - 20^{\circ}$, sufficient to provide a cutting edge to cut the workpiece as the drill bit rotates, the tip should be provided with a point angle (p) of approx 90° .
2. (Canceled) ~~The tip is provided with 6 cutting edges~~
3. (Canceled) ~~Each edge, as claimed in claim 3, is provided with a clearance angle (c),~~
4. (Canceled) ~~The tip as claimed in claims 3 and 4, should be provided with a point angle of approx. 90°~~
5. (Currently amended) A tile cutting attachment for cutting holes in tiles of a hard composition with a point as claimed in claim 4 claim 1 with a relief angle of approx 60° to aid in the cutting action of the tool
6. (Currently amended) A tile cutting attachment for cutting holes in tiles of a hard composition where the point angle (p) and relief angle (r) as claimed in claims 4 and 5 1 should form a central point on the head of the tip so that the tool does not skid across the tile when starting the cutting
7. (Currently amended) A tile cutting attachment for cutting holes in tiles of a hard composition where the secondary cutting edges claimed in claim 1 should be provided with an overall angle (s) of approx 30° to aid with the cutting process
8. (Currently amended) A tile cutting attachment for cutting holes in tiles of a hard composition as claimed in claim 1 having an active diameter of (d)
9. (Currently amended) A tile cutting attachment for cutting holes in tiles of a hard composition with a cutting tip as in claim 2 as claimed in claim 1 manufactured from tungsten carbide